



Notes:

- 1 - When corners are brought to 180° position, there will be no breaking at weldings points.
- 2 - Max height of burrs on corner welding is 0.4mm
- 3 - General cutting and welding tolerances:
 - 1000(+1,-3)
 - 1001-1500(+1,-4)
 - 1501-2000(+1,-5)
 - 2001(+1,-7)
- 4 - Gasket tractive force: 0.26N/cm ±10%

Nota:

- 1 - Cand colturile sunt aduse la pozitia de 180°, nu va fi nici o rupere la sudurile de pe colturi.
- 2 - Inaltimea maxima a bavurilor la sudura de colturi este 0.4mm
- 3 - Tolerante generale pentru taieri si suduri:
 - 1000(+1,-3)
 - 1001-1500(+1,-4)
 - 1501-2000(+1,-5)
 - 2001(+1,-7)
- 4 - Forta de tractiune a garniturii: 0.26N/cm ±10%

TYPES	MODEL	A	B	C	D	L1	L2	COLOUR
26	FRZ F60312	1712.2	553	1736.2	577	1724,5	565,5	LIGHT-GRAY
25	F54215	1359.3	498	1383.3	522	1371.8	510.5	LIGHT-GRAY
24	FF D54280	1112	498	1136	522	1124.5	510.5	LIGHT-GRAY
23	FF D54240	972	498	996	522	985.5	510.5	LIGHT-GRAY
22	FZ D54240_D54280	305	498	329	522	317.5	510.5	LIGHT-GRAY
21	FZ K54250	508.5	498	532.5	522	521	510.5	LIGHT-GRAY
20	FF K54270_K54250	896.9	498	920.9	522	909.4	510.5	LIGHT-GRAY
19	FZ K54310_K54270	632.5	498	656.5	522	645	510.5	LIGHT-GRAY
18	FZ K54335	809	498	833	522	821.5	510.5	LIGHT-GRAY
17	FF K54355_K54310	1016.9	498	1040.9	522	1029.4	510.5	LIGHT-GRAY
16	F60290_F60266	1577.5	553	1601.5	577	1588	565.5	LIGHT-GRAY
15	F60290_F60266	1577.5	553	1601.5	577	1588	565.5	GRAY
14	K60295 FF	853.5	553	877.5	577	866	565.5	LIGHT-GRAY
13	K6360;K60355 FF	1110.5	553	1134.5	577	1123	565.5	LIGHT-GRAY
12	K6330;K60320 FF	953	553	977	577	965.5	565.5	LIGHT-GRAY
11	FZ COMBI 60CM	713	553	737	577	725.5	565.5	LIGHT-GRAY
10	K60400 FF	1122.5	553	1146.5	577	1135	565.5	LIGHT-GRAY
09	K60365 FF	950	553	974	577	962.5	565.5	LIGHT-GRAY
08	FZ DEEP COMBI	704	553	728	577	716.5	565.5	LIGHT-GRAY
07	K60295 FF	853.5	553	877.5	577	866	565.5	GRAY
06	K6360;K60355 FF	1110.5	553	1134.5	577	1123	565.5	GRAY
05	K6330;K60320 FF	953	553	977	577	965.5	565.5	GRAY
04	FZ COMBI 60CM	713	553	737	577	725.5	565.5	GRAY
03	K60400 FF	1122.5	553	1146.5	577	1135	565.5	GRAY
02	K60365 FF	950	553	974	577	962.5	565.5	GRAY
01	FZ DEEP COMBI	704	553	728	577	716.5	565.5	GRAY

						arctic		MATERIAL/MATERIAL	
								ST-CP/NR.	
								PIESA/NUMAR GRUP PART/GROUP NAME	
								ASSEMBLY GASKET B14-RUSSIA GARNITURA ASAMBLATA B14-RUSIA	
								PIESA/NUMAR GRUP PART/GROUP NR.	
								D-469454xx00 / AF	
								A2(420x594)	
Revizie	Nr. de modif.	Nr. propunere de modif.	Data	Verificat Rev. by	Aprobat Appr.	DATA / DATE	NUME/NOME		
AF	26	New type	02.11.2021	Ermilov I., Svyatkin A.		11.02.15	TUDOR M.		
AD	1	BOM	31.03.2020	Ermilov I., Svyatkin A.		11.02.15	TUDOR M.		
AC	B	BOM	12.08.16	Sirotkina M, Ozsamaa Y		11.02.15	ZAMFIRESCU R.		
AB			19.02.16	Sirotkina M, Ozsamaa Y					
						Tolerante nespecificate (DIN)		Dimensiuni critice Control Dim.	
						Unspecified Tolerance (DIN)			