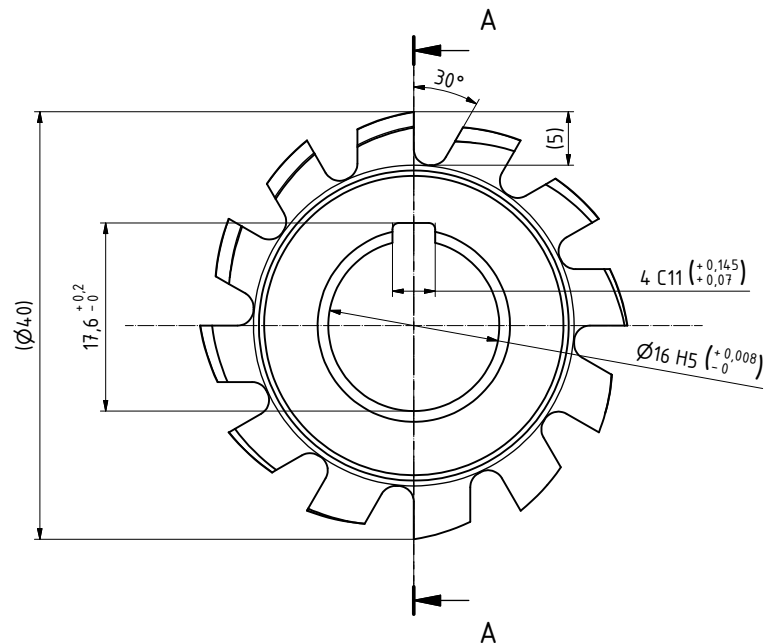
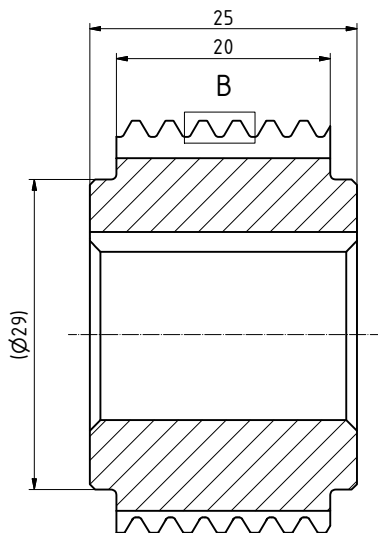
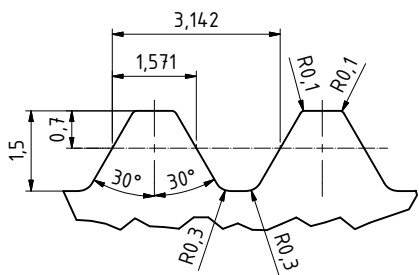


A-A (2 : 1)



NORMAL TOOTH PROFILE VIEW
GOST 6637-80
B (10 : 1)



| SPECIFICATIONS HOB CUTTER | | СПЕЦИФИКАЦИИ ЧЕРВЯЧНОЙ ФРЕЗЫ | |
|---|--------------------------------|------------------------------|----------|
| PARAMETER CUTTER | ПАРАМЕТР ФРЕЗЫ | VALUE | ЗНАЧЕНИЯ |
| MODUL | МОДУЛЬ | 1 | |
| GNPA | УГОЛ ЗАЦЕПЛЕНИЯ | 30° | |
| NO. THDS | ЧИСЛО ЗАХОДОВ | 1 | |
| HAND | НАПРАВЛЕНИЕ НАРЕЗКИ | RIGHT | |
| NCP | ШАГ ВИТКА ПО НОРМАЛИ | 3.1416 | |
| ACP | ШАГ ВИТКА ПО ОСИ | 3.1426 | |
| TOLERANCES CLASS HOB CUTTER DIN 3968 КЛАСС ТОЧНОСТИ DIN 3968 | | AA | |
| LEAD ANGLE | УГОЛ ПОДЪЕМА ВИТКА | 1°29'04" | |
| NO. GASHES | ЧИСЛО СТРУЖЕЧНЫХ КАНАВОК | 12 | |
| GASH HAND | НАПРАВЛЕНИЕ СТРУЖЕЧНЫХ КАНАВОК | STRAIGHT | |
| GASH LEAD | ШАГ СТРУЖЕЧНЫХ КАНАВОК | -- | |
| CAM | ЗАТЫЛКОВКА | 1.66(2.33) | |

ONLY FOR INFORMATION

Approximate weight tools 0.1 kg

| Rev | Date | Prep. by | Note | Customer: | Scale: |
|-----|------|----------|------|--------------------|------------|
| ① | | | | | 2 : 1 |
| ② | | | | In. code: | |
| ③ | | | | Number of drawing: | A3 |
| ④ | | | | Type of cooling: | |
| ⑤ | | | | Type of coating: | N. edge: |
| ⑥ | | | | Semiproduct: | 12 |
| | | | | Date: | 12.06.2020 |
| | | | | Drew: | Klus |
| | | | | Description: | |
| | | | | Category: | |
| | | | | Number of drawing: | Index: |